JACKSUN ULTRA 16W

SPECIAL DESIGNED COVERED ELECTRODE FOR
MELT-THROUGH ROOT-PASS WELDING

BASIC ALLOY: FE, MN, SI
AWS/SFA-5.1: E7016,
EN SIO 2560-A E 42 2 B

KEY FEATURES:

ROWELD-LB52U is a special design covered electrode for melt-through root pass welding or one side root pass welding with penetration weld beads, electrode feature is very smooth and stable arc with low spatter over variables welding current,

APPLICATIONS

- □H S½k¸ab e f ® ® ¸®½ ² e ²kde f Õe dk g «k«e² a d ge e®a ²¸®½c
- □HR½®a Mak¸e a ce a d fab®kca¸k
- □H P®e²²½®e Ôe²²e ²

RE-DRY CONDITION:

- Re]D®Û¸he e ec¸® de a¸ □□□°C f ® e h ½® f ® be²¸®e²

CHEMICAL COMPOSITION:

C	Mn	Si	S	P
□H□□I	□H□I	□H□I	□H□□I	□H□□I

MECHANICAL PROPERTIES:

YS WNU □›	UTS WNU □›	EL % W =□‹	CHARPY "V" NOTCH IMPACT AT
□□□ k	□□□ k H	□□ k	]□□C J □□J k

WELDING POSITION

1G/1F 2G/2F 3G UP 3G DOWN 4G

DIEMENSION, CURRENT CONDITION & PACKING DATA

SkäeW WDkaX	SkäeWk c WDkaX	C½®®e ¸C dk¸k WDC+UAC □□VX	KgHU«~¸	KGUCa²e
□H□□U □H□	□U □□e	70-100	□U□	□□U□□
□H□□U □H□	□U □e	90-130	□U□	□□U□□
□H□□	□U □□e	□□□]□□□	□U□	□□U□□
□H□□	□U □□e	□□□]□□□	□U□	□□U□□