

JACKSUN CUT

METAL ARC CUTTING FOR ALL SS, FERROUS AND
NON-FERROUS METALS

KEY FEATURES:

An electrode with a medium-heavy coating that is intended for cutting practically all ferrous and non-ferrous metals. gives clean, quick cutting and piercing with the least amount of waste and slag.

APPLICATIONS

- Cutting of plain carbon steel
- Alloy steels
- Cast iron
- Manganese steel
- All types of ferrous and non-ferrous metals

RE-DRY CONDITION:

- Not recommended

WELDING POSITION



1G/1F



2G/2F



3G UP



3G DOWN



4G

DIEMENSION, CURRENT CONDITION & PACKING DATA

Size(mm) (Dia)	Size(inch) (Dia)	Current Condition (DC-/AC) Amps	Kg./pkt.	KG/Case
3.15/3.20	1/8"	150-200	5	20
4.00	5/32"	200-270	5	20
5.00	3/16"	270-350	5	20

ROYAL
WELDING WIRES PRIVATE LIMITED